

**JobBOSS User Group Western PA**  
**Meeting Minutes Wednesday February 11<sup>th</sup>, 2009**

Our meeting opened at 1:00pm on February 11<sup>th</sup>, 2009 at the Franklin, PA Emerging Technology Center (ETC). We encourage users to come to our meetings & bring co-workers even if they don't pre-register. We had users attending today from 6 companies both in person, and by Web-Ex.

Today's main agenda was Version 11 Scheduling and Shop Floor Control in detail. Holly Hipp from Jobboss connected though web-ex. Some of the details she covered were:

- Backward vs Forward Scheduling: If your job has no delivery, it will be forward scheduled. With a delivery you can forward or backward schedule.
- If you have ShopBoss, you can drap and drop operations. In addition, you can complete operations, edit workcenter capacity & working days
- Our members are only using finite work centers for our most critical work centers, infinite work centers are being used when the shop load is adjusted at the shop floor.
- Rarely does anyone use global scheduling, we're mostly individually scheduling our jobs

#### Shop Floor Control Reports

- Delivery Report
- Work Center Dispatch report –Your data needs to be clean in order for this to show the correct information. A job won't show up here if the previous operation is started, not completed. If work centers in Jobboss aren't being completed on the shop floor, this report won't show the data expected.
- Foreman's Report – this was the most comprehensive report and the most useful.

We submitted an enhancement request to be able to set Efficiency by Work Center. Setting efficiency has been changed from previous versions of Jobboss where efficiency could be specified per work center. This is no longer available in Version 11. At this time, operations can have efficiency, or a routing line can have efficiency, but not a Work Center. This is creating a problem for those users that still need this feature. The work around from Jobboss is to setup shifts for those work centers showing less than the total hours available. This isn't realistic for a company that has many work centers already running on multiple shifts.

Thank you very much to the following:

*SFPC* in Franklin for picking up the rent for our meeting room

*Holly Hipp* from Jobboss for talking for 3 hours straight even with her cold!

Our next user group meeting is scheduled for Wednesday May 13<sup>th</sup>, 2009, 1:00 – 4:00pm in Franklin, PA. The topic for this meeting is Sales Order Processing.

Future group suggestions are for Inventory and Raw Materials, and a Crystal Report Class. If you have any other requests, please send them to Judy Fairlamb [judy@leechcarbide.com](mailto:judy@leechcarbide.com).